

## Resin data sheet

Essential properties and resin characteristics

## High-temperature 2-photon resin

In cooperation with Cubicure, a resin with an exceptionally high heat deflection temperature HDT-B of greater than 300°C was developed. Paired with a high mechanical stiffness, it is ideal for static high temperature applications. The resin is non-cytotoxic, certified according to EN ISO 10993-5:2009.

## Print set-up

Objectives: 5x, 10x

Print mode: heated-vat

| High-temperate<br>Sphore material<br>Sphore material<br>Sphore material | Elastic modulus           | 4,200 MPa  |
|---|---------------------------|------------|
|   | Tensile strength          | 60 MPa     |
|   | Elongation at failure     | 1.4%       |
|   | Flexural modulus          | 4,200 MPa  |
|   | Flexural strength at 3.5% | 190 MPa    |
|   | Deflection at break       | 4.7%       |
|   | Hardness                  | 90 shore D |
|   | HDT A at 1.8 MPa          | >180°C     |
|   | HDT B at 0.45 MPa         | >300°C     |



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