

## Resin data sheet

Essential properties and resin characteristics

## High-temperature 2-photon resin

In cooperation with Cubicure, a resin with an exceptionally high heat deflection temperature HDT-B of greater than 300°C was developed. Paired with a high mechanical stiffness, it is ideal for static high temperature applications. The resin is non-cytotoxic, certified according to EN ISO 10993-5:2009.

## Print set-up

Objectives: 5x, 10x

Print mode: heated-vat

High-temperate Sphore material Sphore material Sphore material	Elastic modulus	4,200 MPa
	Tensile strength	60 MPa
	Elongation at failure	1.4%
	Flexural modulus	4,200 MPa
	Flexural strength at 3.5%	190 MPa
	Deflection at break	4.7%
	Hardness	90 shore D
	HDT A at 1.8 MPa	>180°C
	HDT B at 0.45 MPa	>300°C



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